



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2324-5

Job Sheet 177031



Part No: D2324-5

Job Qty: 8 ea

Part Name: Strap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP E 03.02.28 Reformat; Incorporated D2324-3 & D2324-5 KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/24/18	0.00	0.00	Start Up Waterjet		OK 18/05/2018
100	Waterjet	8 pcs		5/24/18	0.00	0.29	Waterjet1		OK 18/05/2018
120	QC	8 pcs		5/24/18	0.00	0.00	QC8		38
130	Packaging	8 pcs		5/24/18	0.00	0.00	Packaging3		MAY 09 2018
140	QC21-SA	8 Ea		5/24/18	0.00	0.00	QC21		GA 127
Part Op 100 - 1-Cut as per Dwg D2324									21 MAY 09 2018
Descriptions: 130 - LOCATION : GA									9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1472 sf (.0184 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	143	0



Container No: S068706



Part: D2324-5

Job No: 177031

Serial No/Batch: S068706

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 05/06/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut	0.380Inches $\pm$ 0.030	0.410 0.350	Radius	
2	Strut	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Strut	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
4	Strut	0.750Inches $\pm$ 0.010	0.760 0.740		
5	Strut	0.375Inches $\pm$ 0.010	0.385 0.365		
6	Strut	1.875Inches $\pm$ 0.010	1.885 1.865		
7	Strut	3.000Inches $\pm$ 0.010	3.010 2.990		
8	Strut	3.375Inches $\pm$ 0.010	3.385 3.365		

Plex 5/4/18 1:44 PM Dart.Gagnon.Michelle